

1999-2004 VW Jetta/Golf Install Instructions

Things you will need:

- White gauge set.
- Application Kit from Duranged Design or
- Spray bottle or bowl with 3 drops or so of dish washing soap
1" cut Squeegee
- Hour of your time.



Want to change the illumination color of your cluster, we offer all sorts of colors.



1. Unclip the 5-6 clips around the cluster located in the picture and pull of the plastic cover to reveal the gauge cluster.



2. Make sure the faces of the gauges are clean of dirt and anything that will cause the white gauges not to stick down right.



3. Take the white gauges off the backing, now spray them with the soapy water solution. Now you can slip it the needle opening over the needle and line up the white gauges to the gauge faces. (There is no need to take off the needles, doing so can ruin the cluster)



4. Lining up the white gauges is a little tricky, you will want to plug the cluster back in your vehicle and turn on the lights, you will also want it to be dark, this is so you can line the overlay up perfect to the gauge faces. It is possible to line them up during the day just pay attention to detail.



5. For each overlay you get down perfect, take your squeegee and press the water out, line the white gauges up for each gauge face.



6. It is best to use a small screw driver to pry the sides of the clips so you can take the cluster apart.



7. Slipping the white gauge over the needle is very easy and simple, feed the needle through the needle opening on the white gauges move it up slip it under and over the needle and your done. Follow the steps for the rest of the white gauges and take your time.



7. After you are done installing the white gauges for all the gauges, take a small rag and clean the residue off all of the white gauges, this makes them look a lot more cleaner when installed back in the vehicle.